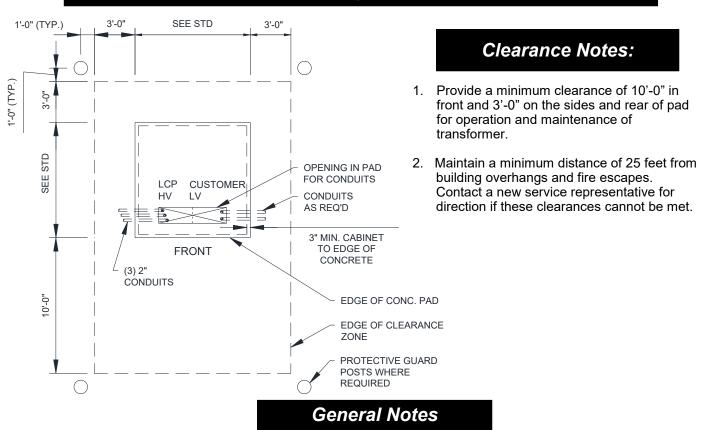
3Ø Transformer Concrete Pad Specifications Up to 1000kVA (Page 1)



- 1. Excavate below foundation bottom to depth indicated. Compact subgrade and clean sand fill to 95% modified proctor density.
- 2. All fill shall be placed in loose lifts of 4" or less to achieve the specified density.
- 3. Concrete shall be detailed, placed, and finished in accordance with ACI 318 and ACI 301.
- 4. All cast in place concrete shall develop 4500 P.S.I. compressive strength at 28 days. 3/4" Aggregate, 6% ±1.5% AIR, 0.45 max w/c ratio, type I cement.
- 5. Provide plastic protected bar supports to position reinforcing bars in reinforced concrete.
- 6. Prior to placing concrete, all reinforcing steel shall be free of rust, scale, or any foreign material.
- 7. All reinforcing shall conform to ASTM A615 GR60 deformed bars.
- 8. Concrete shall be thoroughly consolidated by mechanical vibration applied internally. Vibrators shall be operated at a frequency of not less than 4500 impulses per minute.
- 9. All exposed edges shall be chamfered 3/4".
- 10. Finish concrete to a light broom finish. Apply purchaser approved cure and seal product.
- 11. Follow applicable recommendations of the latest editions of ACI 305R and 306R for hot or cold weather concreting, respectively.
- 12. Design assumes native soils are suitable for foundation construction. Questionable soils shall be brought to the attention of the engineer.
- 13. Confirm pad dimensions and opening sizes with actual transformer being installed.

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